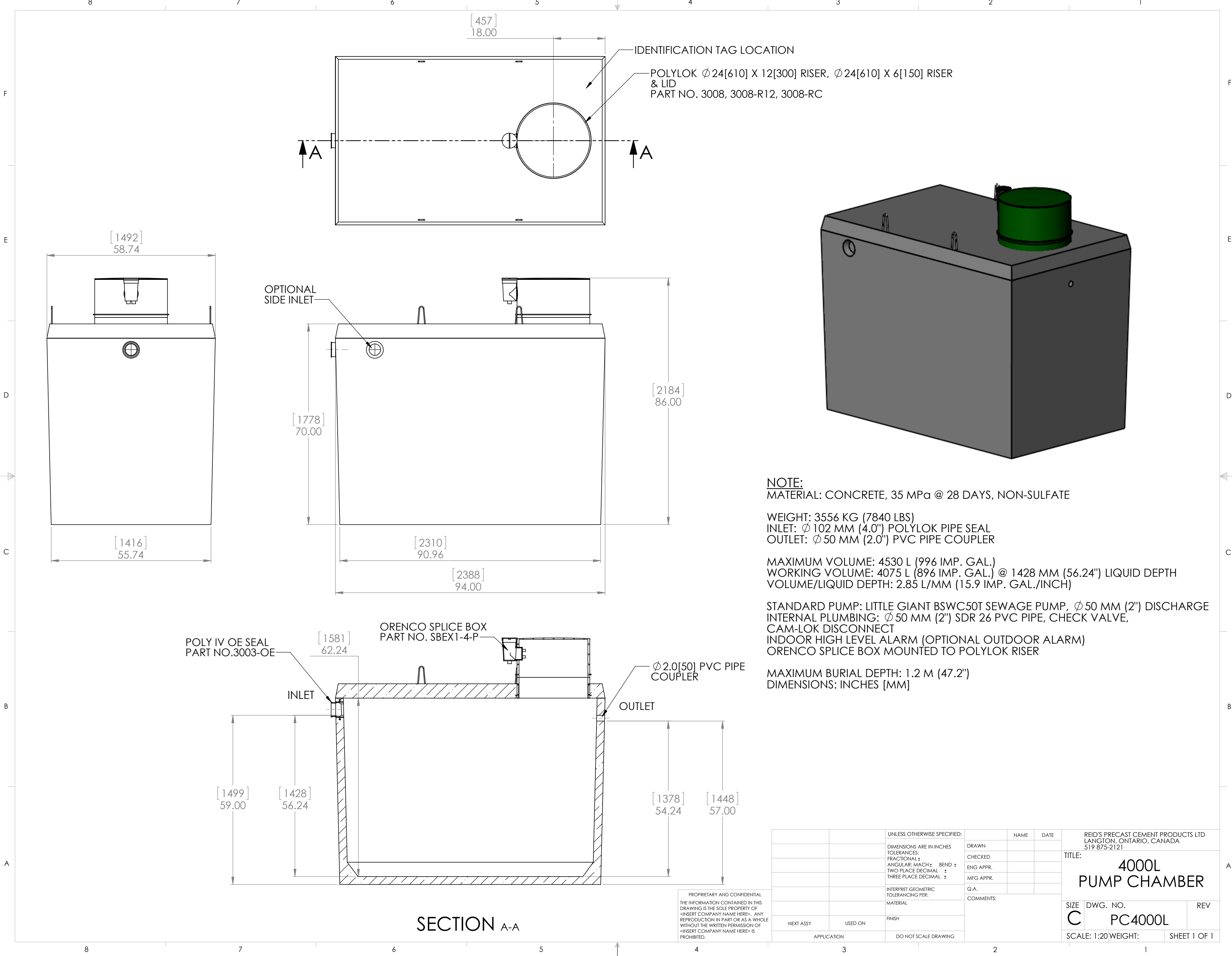




**NOTE:**  
MATERIAL: CONCRETE, 35 MPa @ 28 DAYS, NON-SULFATE

WEIGHT: 3556 KG (7840 LBS)  
INLET: Ø 102 MM (4.0") POLYLOK PIPE SEAL  
OUTLET: Ø 50 MM (2.0") PVC PIPE COUPLER

MAXIMUM VOLUME: 4530 L (996 IMP. GAL.)  
WORKING VOLUME: 4075 L (896 IMP. GAL.) @ 1428 MM (56.24") LIQUID DEPTH  
VOLUME/LIQUID DEPTH: 2.85 L/MM (15.9 IMP. GAL./INCH)

STANDARD PUMP: LITTLE GIANT BSWC50T SEWAGE PUMP, Ø 50 MM (2") DISCHARGE  
INTERNAL PLUMBING: Ø 50 MM (2") SDR 26 PVC PIPE, CHECK VALVE,  
CAM-LOK DISCONNECT  
INDOOR HIGH LEVEL ALARM (OPTIONAL OUTDOOR ALARM)  
ORENCO SPLICE BOX MOUNTED TO POLYLOK RISER

MAXIMUM BURIAL DEPTH: 1.2 M (47.2")  
DIMENSIONS: INCHES [MM]

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|  |  |                                                                                                                            |           |      |      |                                                                                |                            |         |
|--|--|----------------------------------------------------------------------------------------------------------------------------|-----------|------|------|--------------------------------------------------------------------------------|----------------------------|---------|
|  |  | UNLESS OTHERWISE SPECIFIED:                                                                                                |           |      |      | REID'S PRECAST CEMENT PRODUCTS LTD<br>LANGTON, ONTARIO, CANADA<br>519 875-2121 |                            |         |
|  |  | DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ±<br>ANGULAR: MACH ±<br>TWO PLACE DECIMAL ±<br>THREE PLACE DECIMAL ± | DRAWN     | NAME | DATE |                                                                                |                            |         |
|  |  | INTERPRET GEOMETRIC<br>TOLERANCING PER:                                                                                    | CHECKED   |      |      |                                                                                |                            |         |
|  |  | MATERIAL                                                                                                                   | ENG APPR. |      |      |                                                                                |                            |         |
|  |  | FINISH                                                                                                                     | MFG APPR. |      |      | TITLE:<br><b>4000L<br/>PUMP CHAMBER</b>                                        |                            |         |
|  |  |                                                                                                                            | Q.A.      |      |      |                                                                                |                            |         |
|  |  |                                                                                                                            | COMMENTS: |      |      | SIZE<br><b>C</b>                                                               | DWG. NO.<br><b>PC4000L</b> | REV     |
|  |  |                                                                                                                            |           |      |      | SCALE: 1:20                                                                    |                            | WEIGHT: |
|  |  |                                                                                                                            |           |      |      | SHEET 1 OF 1                                                                   |                            |         |